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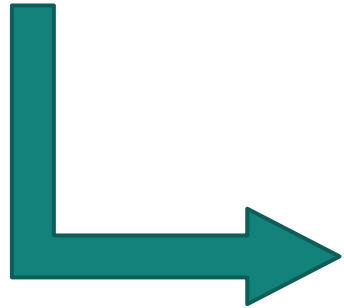
## ON SITE REMEDIATION OF FLUIDS EXTRACTED IN SEAR TREATMENT IN THE LIFE SURFING PROJECT AT BAILIN – SABIÑÁNIGO (HUESCA): SELECTIVE POLLUTANTS OXIDATION AND ADSORPTION

Herranz, C., Fernández, J., Santos, A., Salvatierra, A., Cano, E., Lorenzo, D., Arjol, M.A.



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## LIFE SURFING



- **TRACERS**
- **SEAR 1 – 2** (Surfactant Enhanced Aquifer Remediation)
- **S-ISCO** (Surfactant Enhanced in-situ Chemical Oxidation)

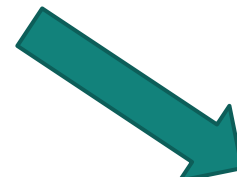
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TREATMENT IN THE LIFE SURFING PROJECT AT BAILIN –  
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SELECTIVE POLLUTANTS OXIDATION AND ADSORPTION

## FLUIDS EXTRACTED FROM SEAR TEST



EMULSION highly polluting with

Chlorinated Organic  
Compounds  
COCs



Surfactant  
E-mulse 3<sup>®</sup>

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## VARIOUS TECHNIQUES ARE EVALUATED

3 on-site treatments

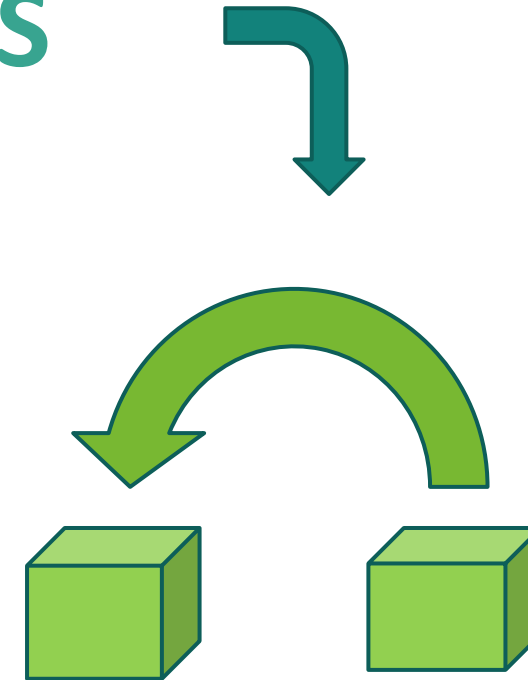
- Advanced Oxidation (Fenton Reagent)
- Activated Carbon and its Regeneration
- Thermal Alkaline Hydrolysis with Aireation

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## OBJECTIVES



BAILIN'S TREATMENT PLANT



REUSE

**ON SITE REMEDIATION OF FLUIDS EXTRACTED IN SEAR  
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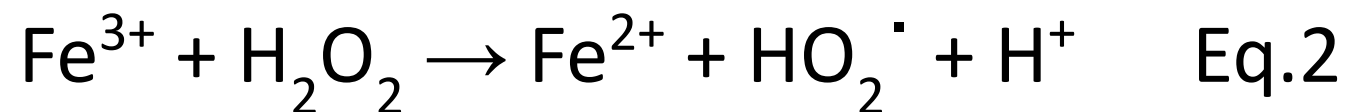
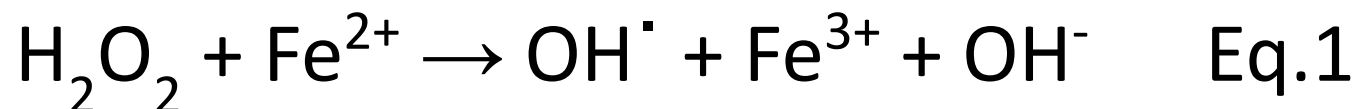
**1. ADVANCED OXIDATION**

**2. ACTIVATED CARBON AND ITS  
REGENERATION**

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# 1. ADVANCED OXIDATION

## Selective Oxidation of COCs with Fenton Reagent



The catalyst,  $\text{Fe}^{2+}$ , is regenerated by Eq.2, producing the  $\text{HO}_2^\cdot$  radical with lower oxidizing power than  $\text{OH}^\cdot$



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LAB

## 1. ADVANCED OXIDATION

3,7 g/L DNAPL solubilized + 11 g/L E-mulse 3<sup>®</sup>

- 12 mol  $\text{H}_2\text{O}_2$  / 1 mol COC
- Ratio  $\text{H}_2\text{O}_2$  /  $\text{Fe}^{2+}$  = 32

Stoichiometric amounts of hydrogen peroxide

50% - 100% - 200%



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## 1. ADVANCED OXIDATION

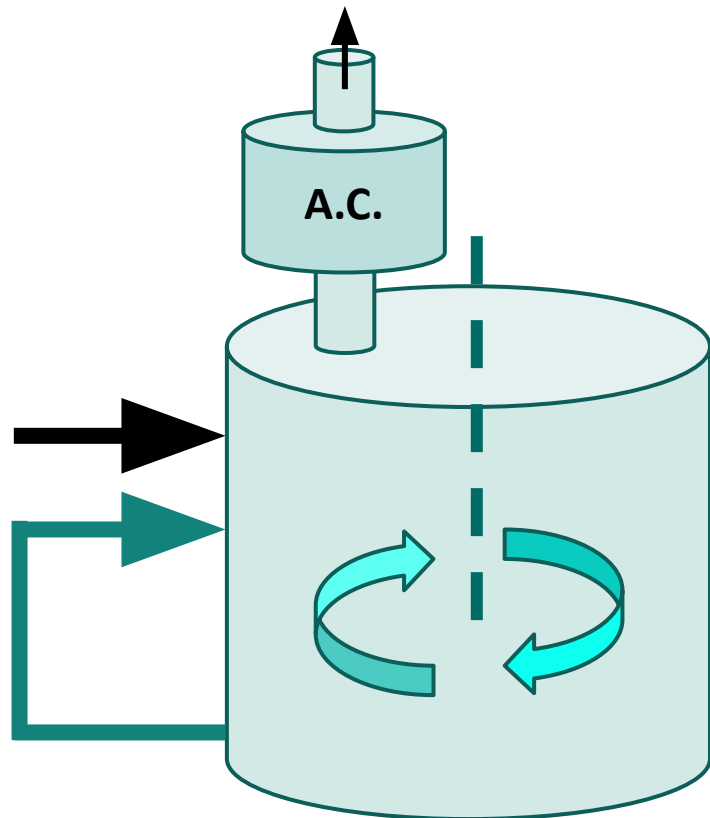
Selective oxidation of COCs vs Surfactant

| LAB                    | 50%<br>stoichiometric | 100%<br>stoichiometric | 200%<br>stoichiometric |
|------------------------|-----------------------|------------------------|------------------------|
| $\Sigma$ COCs          | <80% - 144 h          | >80% - 144 h           | >80% - 48 h            |
| Surfactant<br>Capacity | ↓20% - 144h           | ↓40% - 144h            | ↓50% - 144h            |

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**PILOT  
TEST**

## 1. ADVANCED OXIDATION



- Volume 300L
- Agitation
- Recirculation
- Slow Aireation
- pH control

# PILOT TEST



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PILOT  
TEST

# 1. ADVANCED OXIDATION

200L - 5,166g/L DNAPL solubilized + 10 g/L E-mulse 3<sup>®</sup>

~ 24 mM COCs - 220 mM  $\text{H}_2\text{O}_2$  - 5 mM  $\text{Fe}^{2+}$   
pH 5,7  $\rightarrow$  3,3  $\text{H}_2\text{SO}_4$

90% Stoichiometric amount of hydrogen peroxide

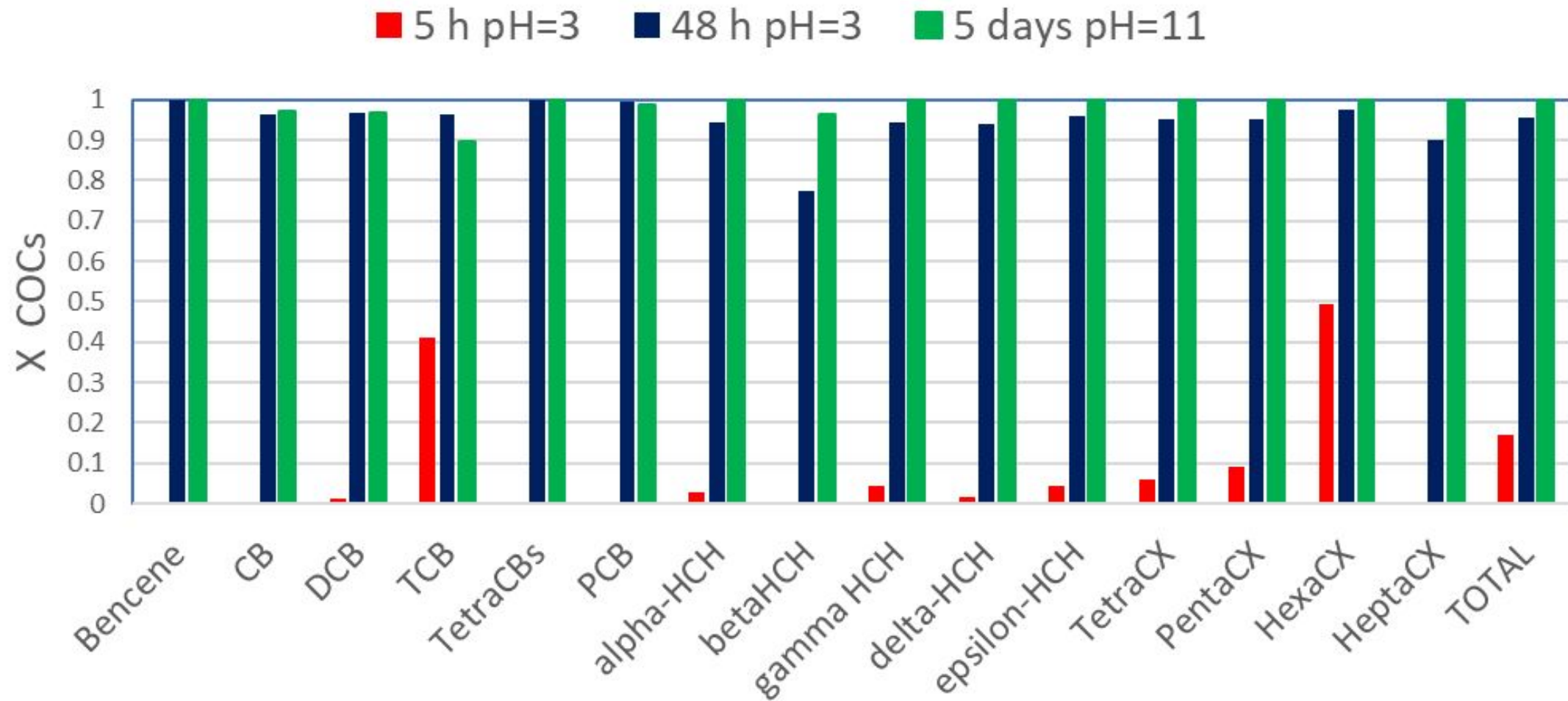
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**PILOT  
TEST**

## 1. ADVANCED OXIDATION

- Keeping agitation and recirculation
- Samples taken at 2, 5, 10, 24, 48 and 72 hours
- Neutralization of samples before análisis FID/ECD
- COCs conv. >95% at 48h (total H<sub>2</sub>O<sub>2</sub> consumption)
- Neutralization of emulsion before reuse with NaOH 25%  
pH 3,3 → 11,4 (↓Fe(OH)<sub>3</sub> and ↓Fe(OH)<sub>2</sub>)

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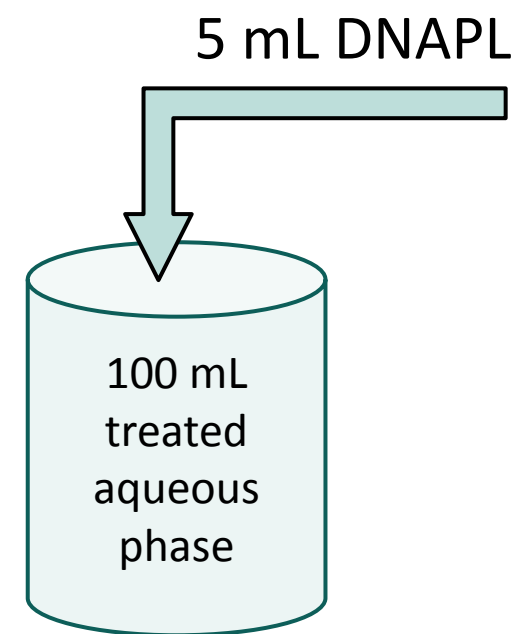
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# 1. ADVANCED OXIDATION

PILOT  
TEST

## Solubilization Capacity?

- 24 hours ultrasonic agitation
  - Analysis 9 g/L COCs
- ➡ ~ 10 g/L surfactant





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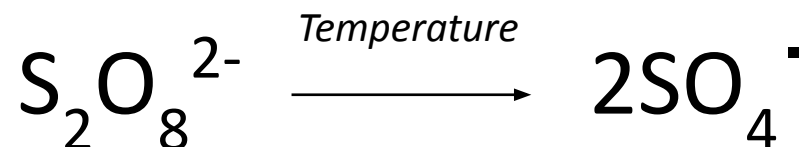
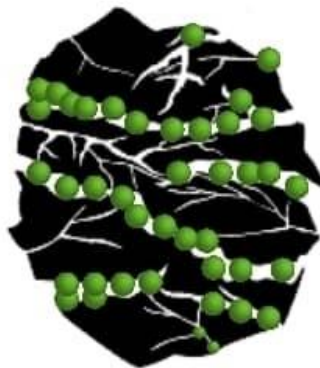
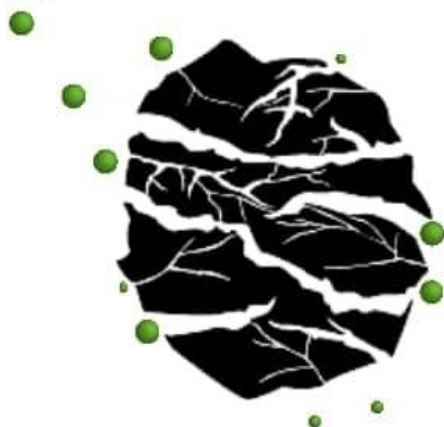
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**2. ACTIVATED CARBON AND ITS  
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## 2. ACTIVATED CARBON AND ITS REGENERATION

**Adsorption of COCs and Surfactant on Granular Activated Carbon (GAC) and AC regeneration with Thermal Activated Persulfate (TAP)**



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## 2. ACTIVATED CARBON AND ITS REGENERATION



Granular Activated Carbon  
(GAC)

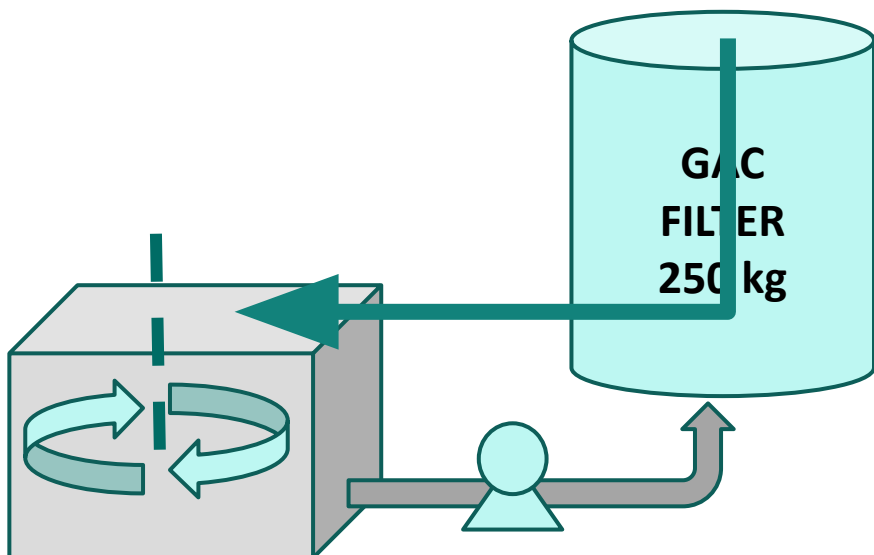
- 905 m<sup>2</sup>/g BET surface area
- 0,42 cm<sup>3</sup>/g total pore volume
- WWTP Bailin landfill

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## 2. ACTIVATED CARBON AND ITS REGENERATION

**PILOT  
TEST**

250L - 8 g/L DNAPL solubilized + 16 g/L E-mulse 3<sup>®</sup>



- Pump 400 L/h
- TR = ~ 40 min (1 cycle)
- Bed porosity = 275 L
- Test 20 hours (30 cycles)
- Samples: 1,2,3,4,5,7,20 hours

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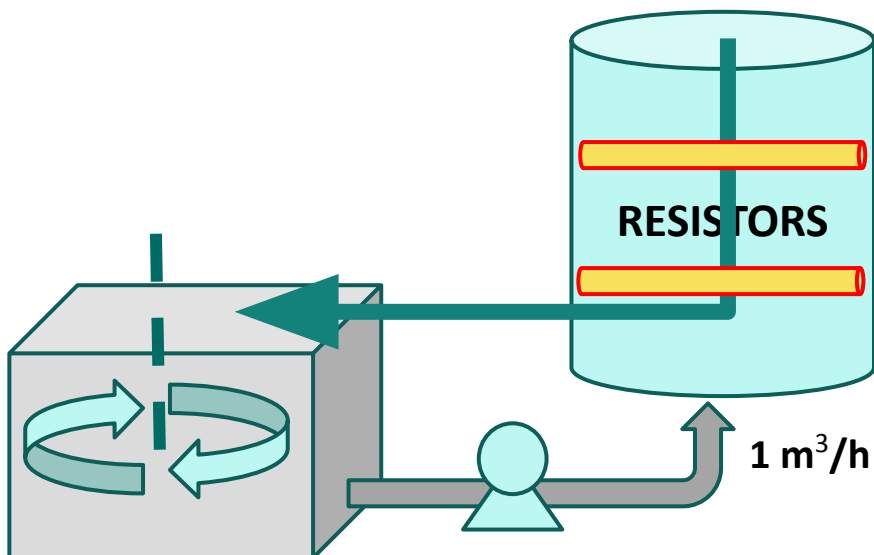
## 2. ACTIVATED CARBON AND ITS REGENERATION

**PILOT  
TEST**

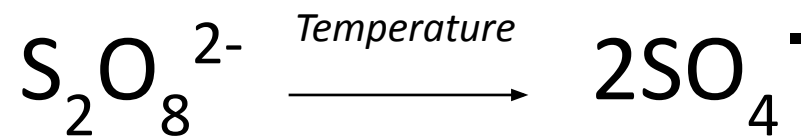
250L - 8 g/L DNAPL solubilized + 16 g/L E-mulse 3<sup>®</sup>

**45°C**

500 L  
40 g/L PS



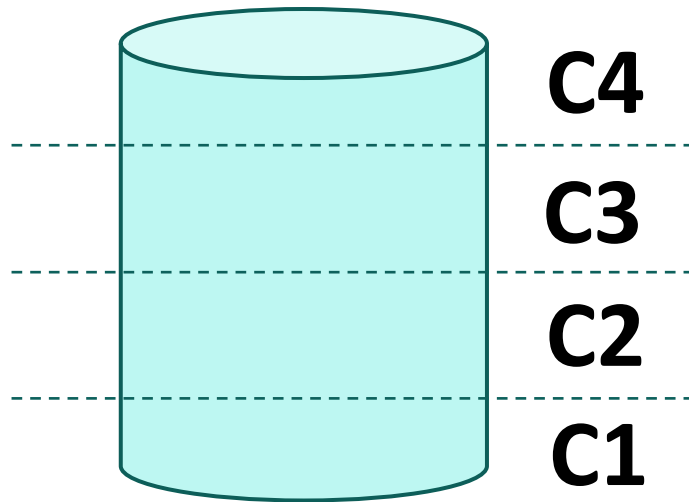
- 40 g/L  $\text{Na}_2\text{S}_2\text{O}_8$
- 75% stoichiometric amount COCs
- 45 min – 42°C-45°C
- Test 20 hours
- Samples: 1,5,20 hours



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## 2. ACTIVATED CARBON AND ITS REGENERATION

**PILOT  
TEST**



### GAC FILTER

- Drained
- Washed
- Disassembled
- Dried
- Homogenized
- Samples extracted and analyzed

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## 2. ACTIVATED CARBON AND ITS REGENERATION

### LAB

- $[\text{COCs}]_{\text{SAT}} \sim 120 \text{ mg/g carbon}$
- $[\text{SURF}]_{\text{SAT}} \sim 160 \text{ mg/g carbon}$
- Adsorption-regeneration cycles



**Recovery 80% adsorption capacity GAC**

**Lower Surfactant adsorption in each cycle**

### PILOT TEST

- Adsorption > 99%
- $[\text{COCs}] = 8 \text{ mg/g} < \text{SAT}$
- $[\text{SURF}] = 16 \text{ mg/g} < \text{SAT}$

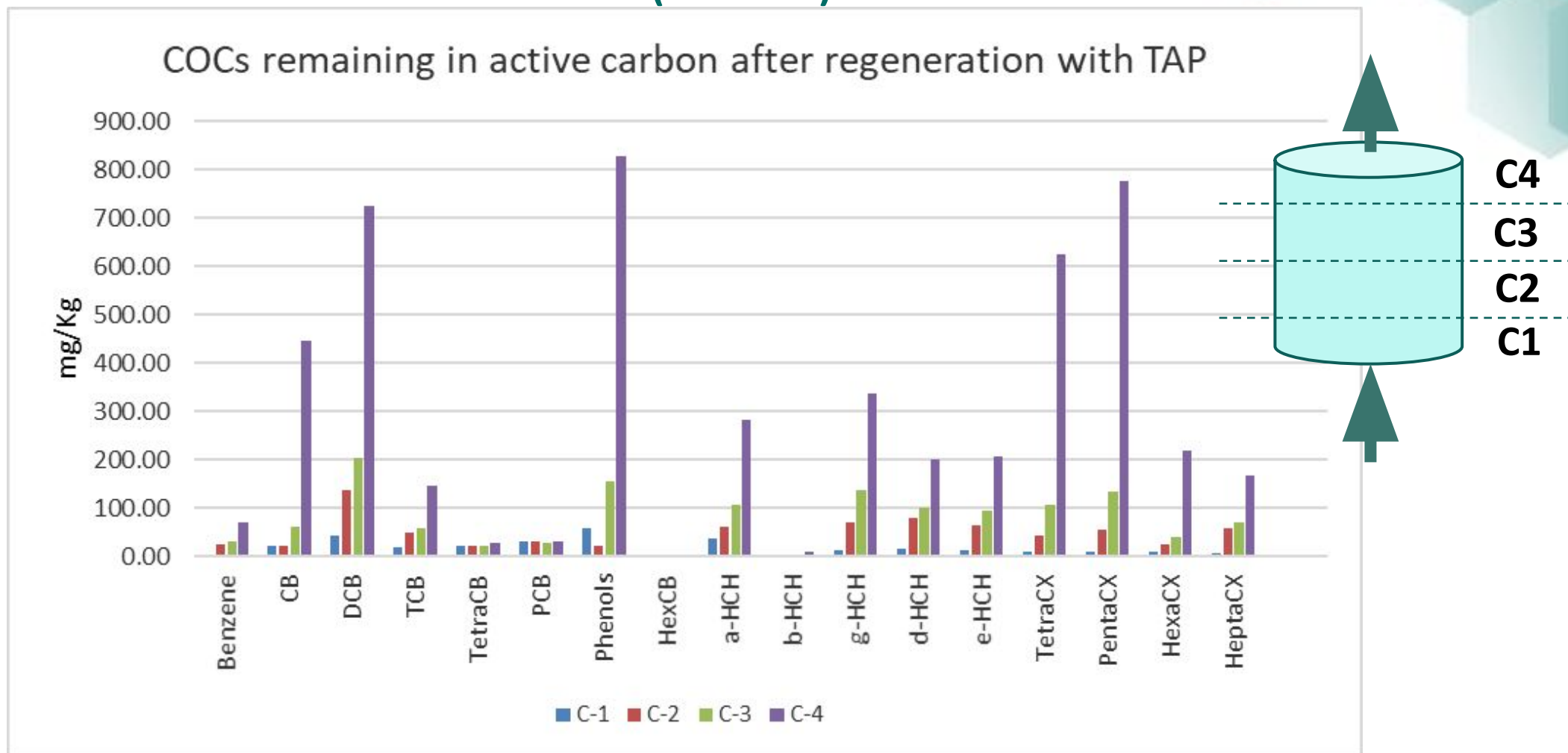
### AFTER REGENERATION

$\text{COCs} \sim 30\%$

- PS 75% stoichiometric COCs
- Surfact consumption
- GAC consumption (0,5 g PS / g carbon)



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Efficiency of TAP in COCs oxidation in GAG filter

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## 1. ADVANCED OXIDATION

- Selective Conv. > 95% COCS – 48 hours  
(pH = 3, room conditions)
- Stoichiometric amount peroxide
- Fenton reactive ( $\text{H}_2\text{O}_2$  /  $\text{Fe}^{2+}$ ) = 45/1
- Treated emulsion → Surfactant capacity

## 2. ACTIVATED CARBON AND ITS REGENERATION

- Adsorption > 99% COCs
- Recovery ~ 80% adsorption capacity GAC (lab)
- Adsorption-Regeneration
- Unproductive consumption of persulfate

- Both techniques are capable of treating the emulsion resulting from the SEAR tests
- Optimise the cost of the treatments
- Improve operating conditions

# THANK YOU FOR YOUR ATTENTION

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<http://www.sarga.es>

